

Work Order ID 51436

August 24, 2009 1:08:29 PM



Page 1

Item ID: D2480-012

Accept



Setup Start



Revision ID: A1

Stop



Item Name: Heli-Access Handle Weldment RH

Start Date: 8/25/09 Start Qty: 5.00



Cust Item ID:

Required Date: 8/31/09 Req'd Qty: 5.00



Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
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D2480	Rev A1
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100	
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Large Fab

0.00

09. 08 .27

Large Fab	Memo
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Large Fab	Weld as per Template DT 8333 (DT 2480 CJ)
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110	QC9- Inspect visual per QSI004- Fusion Welds
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QC	Memo
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Quality Control	
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0.00

0.00

JL 09 08 28

120	QC5- Inspect part completeness to step on W/O
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QC	Memo
----	------

Quality Control	
-----------------	--

0.00

0.00

$\Rightarrow S_{\alpha}, S_{\beta}$

RH
(+5) ✓

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Item ID: D2480-012

Accept



Setup Start



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Stop



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Start Date: 8/25/09 Start Qty: 5.00



Cust Item ID:

Required Date: 8/31/09 Req'd Qty: 5.00



Customer:

Reference:

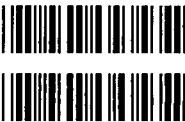
Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

130



Powdercoat

Powder Coating

Operation
Description

White Gloss(Ref:4.3.5.2) per QSI005 4.3-Steel

Set Up/
Run Hours

0.00

Draw
Number

M

Draw
Rev.

09

Plan
Code

51

Accept
Qty

5

Reject
Qty

0

Reject
Number

51

Insp.
Stamp

51

M112260

Memo

0.00

⇒

M 09/09/31 (51) 6

START TIME:
7:15AM

OVEN TEMPERATURE:
400°F

FINISH TIME:
7:45AM

140



QC

Quality Control

QC3- Inspect Part Finish

Memo

0.00

0.00

OK 09-08-31

(5)

150



Packaging

Packaging

Identify as per dwg & Stock Location: PPP

51431

Memo

0.00

0.00

PC918131 (5)

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Item ID: D2480-012

Accept



Setup Start



Revision ID: A1

Stop



Item Name: Heli-Access Handle Weldment RH

Start Date: 8/25/09 Start Qty: 5.00



Cust Item ID:

Required Date: 8/31/09 Req'd Qty: 5.00



Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

**Sequence ID/
Work Center ID**

160



QC

Quality Control

**Operation
Description**

QC21- Final Inspection - Work Order Release

**Set Up/
Run Hours**

0.00

**Draw
Number****Draw
Rev.****Plan
Code****Accept
Qty****Reject
Qty****Reject
Number****Insp.
Stamp**

09/08/31

Memo

0.00

MF
09-08-31

Picklist Print

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Work Order ID: 51436



Parent Item: D2480-012RevA1



Parent Item Name: Heli-Access Handle Weldment RH

Start Date: 8/25/09

Required Date: 8/31/09

Comments:

Start Qty: 5.00

Required Qty: 5.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D2478RevA		Manufactured	No	B 51441		100	Each	0.0000	5.0000	✓	SP - 09.08.26.	
Heli-Access Handle												
D2479RevA		Manufactured	No	B 51442		100	Each	0.0000	5.0000	✓	SP 09.08.26.	
Heli-Access Handle												
D2481RevA1		Manufactured	No			100	Each	52.0000	10.0000	✓	SP 09.08.26.	
Mounting Plate												

<u>Warehouse</u> <u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
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Main Warehouse

ST	52	
40634	35	
40888	17	

10

D2482RevA1



Mounting Plate

Manufactured

<u>Warehouse</u> <u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
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Main Warehouse

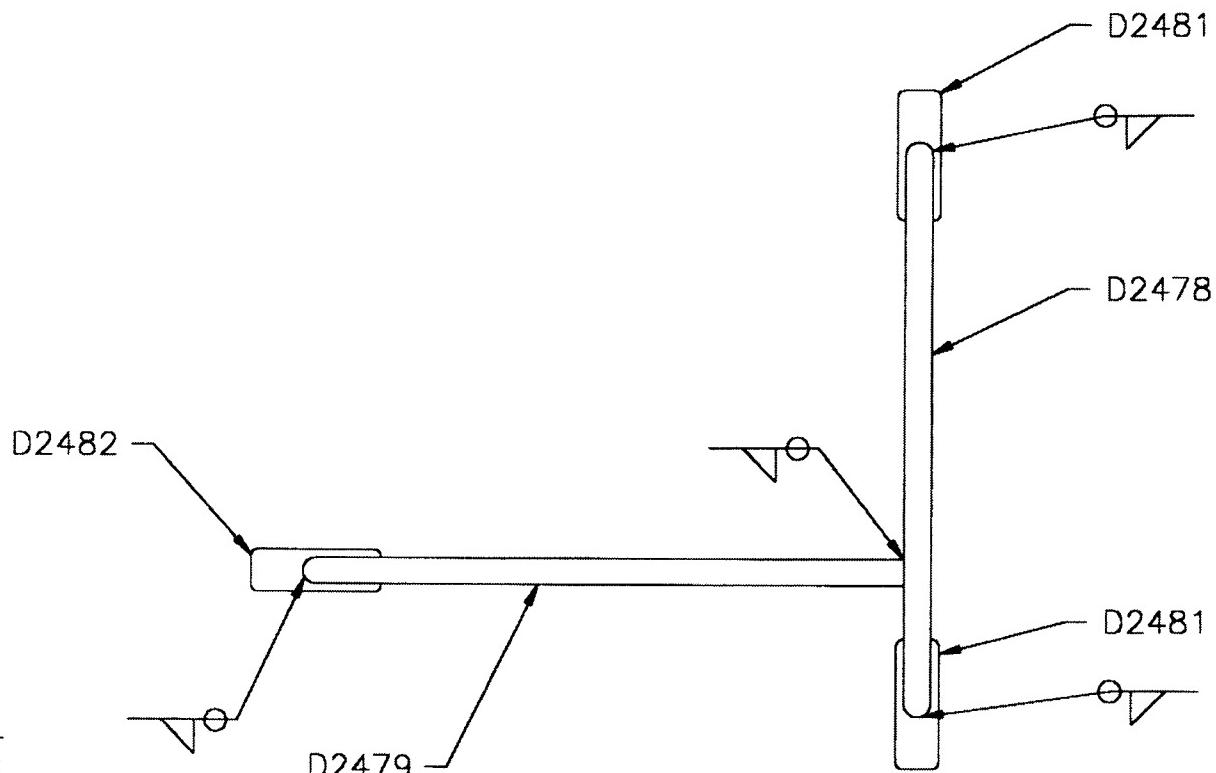
ST	78	
38319	48	
40635	30	

5

SP 09.08.26.

DART

DESIGN B. WILLIAMS	DRAWN BY MIKE M	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA
CHECKED <i>Bu</i>	APPROVED <i>Bu</i>	DRAWING NO. D2480
DATE 96:05:14		TITLE HANDLE WELDMENT ASSEMBLY
		SCALE 6:1

A1 ~~1/10/96~~ 05.06.23 ADDED POWDER COAT**RELEASED**
16/10/02 DSD2480-011 LH SHOWN
D2480-012 RH OPPOSITE

NOTES:

- 1) WELD PER TEMPLATE DT 2480 WG PER QSI 004
2) POWDER COAT WHITE GLOSS (REF: 4.3.5.2) AS PER QSI 005